PRODUCT OVERVIEW

PIPE DREAM

Westlake Pipe & Fittings' Agricultural Irrigation Piping Systems Offer Features Aluminum Systems Can Only Imagine

It's probably been a while since your farm switched from horse-drawn plows to tractors. So why are you still struggling with aluminum irrigation pipe? Especially when there is a proven alternative – Westlake Pipe & Fittings' Certa-Set® portable solid-set irrigation systems.

Westlake Pipe & Fittings has manufactured Yelomine® polyvinyl chloride (PVC) piping systems for demanding mining and industrial applications for nearly 40 years. Certa-Set draws on this performance-proven heritage, with unique features that no other irrigation system – aluminum or plastic – can match.

The Certa-Set System

- · 3" Yelomine PVC pipe (30' and 40' lengths)
 - Excellent impact and UV resistance
- · 3" Certa-Set sled coupling
 - Leakproof restrained joint connection for pipe segments
 - Provides stable support for sprinkler risers
 - Solvent free system, all components are spin welded and ready for assembly
- · Other system components
 - Certa-Set Main Line pipe
 - Certa-Set PVC riser pipe





3/4" Certa-Set® Molded Riser Cap

- · 85% greater flow characteristics than current ½" riser
 - Larger volume of water, less time to irrigate
- · Allows larger sprinklers and nozzles
 - Increases distribution uniformity
- · Less friction loss
 - Lower energy costs

Patent Pending













Key Advantages of Westlake Pipe & Fittings Agricultural Irrigation Piping Systems:

| FEATURE | BENEFIT | |
|--|--|--|
| Certa-Set Restrained Joint with leakproof design | Maintains watertight seal no matter how many times pipe is assembled, disassembled and reassembled Conserves water and reduces possibility of crop loss due to puddling Improves germination rates through greater control of watering schedule, and no loss of water at start-up and drain-down | |
| Certa-Set Sled Coupling | Eliminates leaky joints and puddling Ensures risers remain upright, even during mechanical handling Optimizes performance | |
| Corrosion resistance | PVC cannot pit or corrode, provides increased product life Extremely smooth interior surface improves water flow & water quality Will not deteriorate due to electrolysis or injection of fertilizers or chemicals, even copper-based products | |
| Mechanization options | Suitable for mechanical side shift operations and mechanized pipe placement and retrieval (such as AIM Inc's Golden Retriever, at right) Reduces field labor Certa-Set system can be assembled using Nelson Irrigation valves for wireless operation | |
| Durability | Westlake Pipe & Fittings PVC is modified to withstand the potentially damaging effects of prolonged exposure to sunlight Seven year limited warranty (on Certa-Set lateral pipe and sled couplings) | |
| Ease of use | Requires fewer people, less labor and equipment Components are easy to install, and just as easy to disassemble for relocation and reuse Pipe can be handled without heavy equipment or special tooling | |

