

PRODUCT SPECIFICATION

ASTM D2241/IB PVC PRESSURE PIPE

Gasketed Integral Bell

Our ASTM D2241 Gasketed Integral Bell PVC Pipe product line is manufactured to meet the needs of water distribution and irrigation systems. With top quality raw materials and modern processing technology, our D2241 pipe meets all industry standards in addition to our own rigorous quality control requirements.

Our D2241 pipe utilizes Rieber style gaskets throughout the entire product offering to create a leak-free joint.

SHORT FORM SPECIFICATION

Pipe Standard:	ASTM D2241	
Diameter Std.:	Iron Pipe Size (IPS)	
Nominal Sizes:	1½", 2", 2½", 3", 4", 6", 8", 10", 12"	
Dimension Ratios & Pressure Ratings:	SDR 41 – 100 psi SDR 32.5 – 125 psi SDR 26 – 160 psi	SDR 21 – 200 psi SDR 17 – 250 psi SDR 13.5 – 315 psi
Lay Length:	14' – Made-to-order 20' – All Sizes 40' and 42' – 2" to 6" Sizes	
Pipe Compound.:	ASTM D1784 Cell Class 12454	
Pipe Joint Std.:	ASTM D3139	
Max. Angular Joint Deflection: ‡	1°	
Gasket Standard:	ASTM F477	
Gasket Material Offerings:	Standard – SBR Optional – NBR or EPDM	
Installation Std.:	ASTM D2774	

‡See Installation Guide for more information.

Applications	Potable Water	Wastewater	Reclaimed Water
Color:	White/Blue	Green	Purple
Certifications:*	NSF 14 NSF 61	None	None

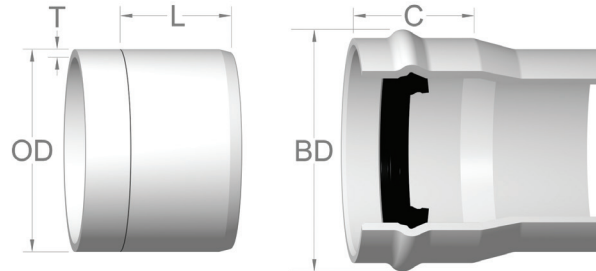
*See Certification Letter for more information.



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D2241/IB PIPE DIMENSIONS & PERFORMANCE

Nom. Size	Outside Diameter (OD)	SDR	Pressure Rating (psi)	Min. Wall Thickness (T)	Internal Diameter (ID)	Approx. Bell Diameter (BD)	Bell Depth (C)	Insertion Mark (L)
1 1/2"	1.900	21	200	0.090	1.720	2.625	3.250	2.625
		17	250	0.112	1.676			
		13.5	315	0.141	1.618			
2"	2.375	26	160	0.091	2.193	3.250	3.500	2.750
		21	200	0.113	2.149			
		17	250	0.140	2.095			
		13.5	315	0.176	2.023			
2 1/2"	2.875	26	160	0.110	2.655	4.000	4.125	3.125
		21	200	0.137	2.601			
		17	250	0.169	2.537			
		13.5	315	0.213	2.449			
3"	3.500	41	100	0.085	3.330	4.750	4.125	3.625
		32.5	125	0.108	3.284			
		26	160	0.135	3.230			
		21	200	0.167	3.166			
		17	250	0.206	3.088			
		13.5	315	0.259	2.982			
4"	4.500	41	100	0.110	4.280	5.875	4.625	4.000
		32.5	125	0.138	4.224			
		26	160	0.173	4.154			
		21	200	0.214	4.072			
		17	250	0.265	3.970			
		13.5	315	0.333	3.834			

Notes:

1. These dimensions are for estimating purposes only. All dimensions are in inches unless otherwise specified.
2. SDR = Standard Dimension Ratio
3. ASTM Pressure Rating @ 73°F and includes 2:1 safety factor.
4. Internal diameter calculated using nominal outside diameter and minimum wall thickness.
5. Dimension given for Approx. Bell Diameter (BD) is for highest pressure rating.

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6"	6.625	41	100	0.162	6.301	8.500	6.250	5.375
		32.5	125	0.204	6.217			
		26	160	0.255	6.115			
		21	200	0.316	5.993			
		17	250	0.390	5.845			
		13.5	315	0.491	5.643			
8"	8.625	41	100	0.210	8.205	10.625	7.250	6.375
		32.5	125	0.265	8.095			
		26	160	0.332	7.961			
		21	200	0.410	7.805			
		17	250	0.508	7.609			
10"	10.750	41	100	0.262	10.226	13.125	7.500	6.625
		32.5	125	0.331	10.088			
		26	160	0.413	9.924			
		21	200	0.511	9.728			
		17	250	0.632	9.486			
12"	12.750	41	100	0.311	12.128	15.550	8.250	7.375
		32.5	125	0.392	11.966			
		26	160	0.490	11.770			
		21	200	0.606	11.538			
		17	250	0.750	11.250			

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5. Dimension given for Approx. Bell Diameter (BD) is for highest pressure rating.