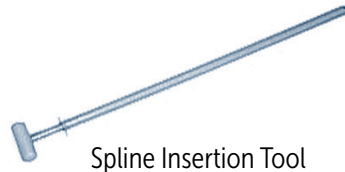


PRODUCT SPECIFICATION

CERTA-LOK® FIELD INSTALLATION TOOLS



Splined Insertion Tool



Grooving Jig with Router

CERTA-LOK SPLINE INSERTION & FIELD GROOVING TOOLS PART NUMBERS

| Product Family | Nom. Size | Class | Spline Insertion Tool | Router | Router Bit | Grooving Jig | 15° Beveling Bit |
|---------------------------------|-----------|----------------------------|-----------------------|--|-------------|---|------------------|
| C900/RJ Certa-Lok | 4" | All | 82157707971 | 82157860072 | 82157860171 | 82157293092 | 82157860904 |
| | 6" | All | 82157707971 | 82157860072 | 82157860188 | 82157292361 | 82157860904 |
| | 8" | All | 82157707971 | 82157860072 | 82157860188 | 82157293108 | 82157860904 |
| | 10" | All | 82157707940 | 82157860072 | 82157860362 | 82157293115 | 82157860904 |
| | 12" | All | 82157707940 | 82157860072 | 82157860362 | 81257293122 | 82157860904 |
| | 14" | All | 82157707940 | <i>Not available. Contact Technical Services.</i> | | | |
| | 16" | All | 82157707940 | 82157860072 | 82157860362 | 82157860461 | 82157860904 |
| | 18" | All | 82157708077 | 82157860072 | 82157860492 | 82157860478 | 82157860904 |
| | 20" | All | 82157708077 | 82157860072 | 82157860492 | <i>Not available. Contact Technical Services.</i> | 82157860904 |
| | 24" | All | 82157708077 | 82157860072 | 82157860492 | 82157860485 | 82157860904 |
| C900/RJIB Certa-Lok | 6" | All | 82157707971 | <i>Not recommended! See Note 3. Contact Technical Services.</i> | | | |
| | 8" | All | 82157707971 | <i>Not recommended! See Note 3. Contact Technical Services.</i> | | | |
| | 10" | All | 82157707940 | <i>Not recommended! See Note 3. Contact Technical Services.</i> | | | |
| | 12" | All | 82157707940 | <i>Not recommended! See Note 3. Contact Technical Services.</i> | | | |
| D2241/RJ Certa-Lok Yelomine® | 2" | All | 82157707964 | <i>Not available. Use Solvent Weld by Certa-Lok Adapter.</i> | | | |
| | 3" | All | 82157707964 | <i>Not available. Use Solvent Weld by Certa-Lok Adapter.</i> | | | |
| | 4" | SDR 21 SDR 13.5 | 82157707964 | <i>Not recommended! See Note 3. Use Solvent Weld by Certa-Lok Adapter.</i> | | | |
| | | SDR 17 DR 12.43 | | 82157860072 | 82157860171 | 82157860102 | 82157860904 |
| | 6" | SDR 26 SDR 21 SDR 17 | 82157707964 | 82157860072 | 82157860171 | 82157860119 | 82157860904 |
| | | SDR 13.5 | 82157707964 | <i>Not recommended! See Note 3. Use Solvent Weld by Certa-Lok Adapter.</i> | | | |
| DR 12.43 | | 82157707971 | 82157860072 | 82157860188 | 82157860119 | 82157860904 | |

PRODUCT SPECIFICATION

CERTA-LOK® FIELD INSTALLATION TOOLS

| CERTA-LOK SPLINE INSERTION & FIELD GROOVING TOOLS PART NUMBERS | | | | | | | |
|--|-----------|----------------------------|-----------------------|--|-------------|--------------|------------------|
| Product Family | Nom. Size | Class | Spline Insertion Tool | Router | Router Bit | Grooving Jig | 15° Beveling Bit |
| D2241/RJ Certa-Lok Yelomine | 8" | SDR 26 SDR 21 SDR 17 | 82157707971 | 82157860072 | 82157860188 | 82157860126 | 82157860904 |
| | | SDR 13.5 | 82157707971 | <i>Not recommended! See Note 3. Use Solvent Weld by Certa-Lok Adapter.</i> | | | |
| | | DR 12.43 | 82157707940 | 82157860072 | 82157860362 | 82157860126 | 82157860904 |
| | 10" | All | 82157707995 | 82157860072 | 82157860188 | 82157860133 | 82157860904 |
| | 12" | All | 82157707940 | 82157860072 | 82157860362 | 82157860140 | 82157860904 |
| | 14" | All | 82157707995 | 82157860072 | 82157860362 | 82157860416 | 82157860904 |
| | 16" | All | 82157707940 | 82157860072 | 82157860362 | 82157860423 | 82157860904 |
| D2241/RJIB Certa-Lok Yelomine | 4" | All | 82157707964 | <i>Not recommended! See Note 3. Use Solvent Weld by Certa-Lok Adapter.</i> | | | |
| | 6" | All | 82157707964 | <i>Not recommended! See Note 3. Use Solvent Weld by Certa-Lok Adapter.</i> | | | |
| | 8" | All | 82157707971 | <i>Not recommended! See Note 3. Use Solvent Weld by Certa-Lok Adapter.</i> | | | |
| Certa-Flo® | 4" | All | 82157707964 | <i>Not recommended! See Note 3. Contact Technical Services.</i> | | | |
| | 6" | All | 82157707964 | <i>Not recommended! See Note 3. Contact Technical Services.</i> | | | |
| | 8" | All | 82157707971 | <i>Not recommended! See Note 3. Contact Technical Services.</i> | | | |
| | 10" | All | 82157707995 | <i>Not recommended! See Note 3. Contact Technical Services.</i> | | | |
| | 12" | All | 82157707995 | <i>Not recommended! See Note 3. Contact Technical Services.</i> | | | |
| Certa-Com® | 3" | All | 82157707995 | <i>Not necessary. Use compatible solvent weld conduit fittings.</i> | | | |
| | 4" | All | 82157707995 | <i>Not necessary. Use compatible solvent weld conduit fittings.</i> | | | |
| | 5" | All | 82157707995 | <i>Not necessary. Use compatible solvent weld conduit fittings.</i> | | | |
| | 6" | All | 82157707995 | <i>Not necessary. Use compatible solvent weld conduit fittings.</i> | | | |
| | 8" | All | 82157707971 | <i>Not necessary. Use compatible solvent weld conduit fittings.</i> | | | |

Notes:

- Spline insertion tools are not required on the jobsite but will make spline insertion easier. Splines for smaller diameter pipes can usually be inserted by hand.
- See Installation Guides for information on how to perform field grooving operations.
- Certain products are manufactured with thickened spigot ends to accommodate the Certa-Lok groove while maintaining their designed performance ratings. Grooving the non-thickened pipe body will result in a less-than-designed performance for the new joint and ultimately the entire system. A fitting or adapter must be used rather than direct connection of shortened pipe to new pipe.