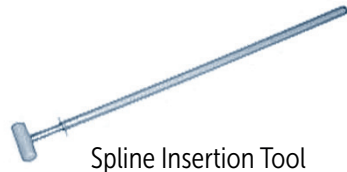


PRODUCT SPECIFICATION

CERTA-LOK® FIELD INSTALLATION TOOLS



Spline Insertion Tool



Grooving Jig with Router

CERTA-LOK SPLINE INSERTION & FIELD GROOVING TOOLS PART NUMBERS

Product Family	Nom. Size	Class	Spline Insertion Tool	Router	Router Bit	Grooving Jig	15° Beveling Bit
AquaSpring™ C900/RJ Certa-Lok®	4"	All	82157707971	82157860072	82157860171	82157293092	82157860904
	6"	All	82157707971	82157860072	82157860188	82157292361	82157860904
	8"	All	82157707971	82157860072	82157860188	82157293108	82157860904
	10"	All	82157707940	82157860072	82157860362	82157293115	82157860904
	12"	All	82157707940	82157860072	82157860362	81257293122	82157860904
	14"	All	82157707940	Not available. Contact Technical Services.			
	16"	All	82157707940	82157860072	82157860362	82157860461	82157860904
	18"	All	82157708077	82157860072	82157860492	82157860478	82157860904
	20"	All	82157708077	82157860072	82157860492	Not available. Contact Technical Services.	
	24"	All	82157708077	82157860072	82157860492	82157860485	82157860904
AquaSpring™ C900/RJIB Certa-Lok®	6"	All	82157707971	Not recommended! See Note 3. Contact Technical Services.			
	8"	All	82157707971	Not recommended! See Note 3. Contact Technical Services.			
	10"	All	82157707940	Not recommended! See Note 3. Contact Technical Services.			
	12"	All	82157707940	Not recommended! See Note 3. Contact Technical Services.			
	16"	All	82157707940	Not recommended! See Note 3. Contact Technical Services.			
	18"	All	82157708077	Not recommended! See Note 3. Contact Technical Services.			
D2241/RJ Certa-Lok® Yelomine®	2"	All	82157707964	Not available. Use Solvent Weld by Certa-Lok Adapter.			
	3"	All	82157707964	Not available. Use Solvent Weld by Certa-Lok Adapter.			
	4"	SDR 21 SDR 13.5	82157707964	Not recommended! See Note 3. Use Solvent Weld by Certa-Lok Adapter.			
		SDR 17 DR 12.43		82157860072	82157860171	82157860102	82157860904
	6"	SDR 26 SDR 21 SDR 17	82157707964	82157860072	82157860171	82157860119	82157860904
		SDR 13.5	82157707964	Not recommended! See Note 3. Use Solvent Weld by Certa-Lok Adapter.			
		DR 12.43	82157707971	82157860072	82157860188	82157860119	82157860904

PRODUCT SPECIFICATION

CERTA-LOK® FIELD INSTALLATION TOOLS

CERTA-LOK SPLINE INSERTION & FIELD GROOVING TOOLS PART NUMBERS							
Product Family	Nom. Size	Class	Spline Insertion Tool	Router	Router Bit	Grooving Jig	15° Beveling Bit
D2241/RJ Certa-Lok® Yelomine®	8"	SDR 26 SDR 21 SDR 17	82157707971	82157860072	82157860188	82157860126	82157860904
		SDR 13.5	82157707971	<i>Not recommended! See Note 3. Use Solvent Weld by Certa-Lok Adapter.</i>			
		DR 12.43	82157707940	82157860072	82157860362	82157860126	82157860904
	10"	All	82157707995	82157860072	82157860188	82157860133	82157860904
	12"	All	82157707940	82157860072	82157860362	82157860140	82157860904
	14"	All	82157707995	82157860072	82157860362	82157860416	82157860904
	16"	All	82157707940	82157860072	82157860362	82157860423	82157860904
D2241/RJIB Certa-Lok® Yelomine®	4"	All	82157707964	<i>Not recommended! See Note 3. Use Solvent Weld by Certa-Lok Adapter.</i>			
	6"	All	82157707964	<i>Not recommended! See Note 3. Use Solvent Weld by Certa-Lok Adapter.</i>			
	8"	All	82157707971	<i>Not recommended! See Note 3. Use Solvent Weld by Certa-Lok Adapter.</i>			
Certa-Flo®	4"	All	82157707964	<i>Not recommended! See Note 3. Contact Technical Services.</i>			
	6"	All	82157707964	<i>Not recommended! See Note 3. Contact Technical Services.</i>			
	8"	All	82157707971	<i>Not recommended! See Note 3. Contact Technical Services.</i>			
	10"	All	82157707995	<i>Not recommended! See Note 3. Contact Technical Services.</i>			
	12"	All	82157707995	<i>Not recommended! See Note 3. Contact Technical Services.</i>			

Notes:

- Spline insertion tools are not required on the jobsite but will make spline insertion easier. Splines for smaller diameter pipes can usually be inserted by hand.
- See Installation Guides for information on how to perform field grooving operations.
- Certain products are manufactured with thickened spigot ends to accommodate the Certa-Lok groove while maintaining their designed performance ratings. Grooving the non-thickened pipe body will result in a less-than-designed performance for the new joint and ultimately the entire system. A fitting or adapter must be used rather than direct connection of shortened pipe to new pipe.