

ASTM F679/IB Gasketed Integral Bell PVC Gravity Sewer Pipe Certification

ASTM F679 Gasketed Integral Bell PVC Gravity Sewer Pipe (sizes 18" through 36", PS46 and PS115), provided by Westlake Pipe & Fittings, is manufactured in accordance with **ASTM F679**. The PVC material conforms to cell classification 12454 or 12364 as defined by **ASTM D1784**. The standard pipe laying length is 14 and 20 feet. Pipe supplied for gravity sewer applications is green in color.

Gasketed Integral Bell pipe products meet the requirements of **ASTM D3212**. Unless otherwise specified, all products are supplied with styrene-butadiene rubber (SBR) gaskets that comply with **ASTM F477**.

These products provide a minimum pipe stiffness of 46 psi or 115 psi as defined by **ASTM D2412**.

Certifications are based on the applicable edition of the referenced standard in effect on the date of manufacture. If we may be of further assistance, please contact Technical Services at technical@westlakepipe.com.

Sincerely,



Joshua E. Clapper
Director, Product Marketing, Marketing and Development

Reference Standards:

- **ASTM D1784** *Standard Specification for Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds*
- **ASTM D2412** *Standard Test Method for Determination of External Loading Characteristics of Plastic Pipe by Parallel-Plate Loading.*
- **ASTM D3212** *Standard Specification for Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals*
- **ASTM F477** *Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe*
- **ASTM F679** *Standard Specification for Poly(Vinyl Chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings*