

## Threaded Both Ends PVC Drop Pipe Certification

Threaded Both Ends PVC Drop Pipe (sizes 1", 1-1/4", 1-1/2", and 2"; Schedule 80 and 120), provided by Westlake Pipe & Fittings, is manufactured in accordance with the dimensions, materials, quality control, and marking specifications found in **ASTM D1785**. The PVC material conforms to a minimum cell classification of 12454 as defined by **ASTM D1784**. The pipe compounds are listed in **PPI TR-4** as a Standard Grade material with a Hydrostatic Design Basis (HDB) of 4000 psi. The standard pipe length is 20 feet. Pipe supplied for drop pipe applications is white in color.

Each segment of Threaded Both Ends PVC Drop Pipe has **ASTM F1498** National Pipe Taper (NPT) male threads.

Westlake Pipe & Fittings Threaded Both Ends PVC Drop Pipe is safe for potable water usage and is listed by NSF International to **NSF 61** and **NSF 14**. (NSF 14 does not cover the threaded joints, only the pipe itself.) Our stainless steel threaded drop pipe couplings are produced from materials listed to **NSF 61**.

Certifications are based on the applicable edition of the referenced standard in effect on the date of manufacture. If we may be of further assistance, please contact Technical Services at [technical@westlakepipe.com](mailto:technical@westlakepipe.com).

Sincerely,



Joshua E. Clapper  
Director, Product Marketing, Marketing and Development

### Reference Standards:

- **ASTM D1784** *Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds*
- **ASTM D1785** *Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120*
- **ASTM F1498** *Standard Specification for Taper Pipe Threads 60° for Thermoplastic Pipe and Fittings*
- **NSF 14** *Plastics Piping System Components and Related Materials*
- **NSF 61** *Drinking Water Components – Health Effects*
- **PPI TR-4** *HDB/HDS/SDB/PDB/MRS Listed Materials*